

Solder pot plug and socket

SOLDER POT PLUG AND SOCKET

71®







Solder pot socket

Features

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.
- · Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- · Insulator housings are made of a heat-resistant glass-filled PBT resin

Standards -

- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Specifications -

Materials

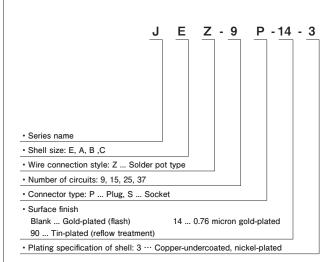
Connector	Part name	Material and Surface finish, etc.
		Brass, gold-plated product:
		Nickel-undercoated,
	Contact	Mating part: gold-plated
Plug	Contact	Solder tail: tin-plated (reflow treatment)
i iug		tin-plated product: Copper-undercoated,
		tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
		gold-plated product:
		Nickel-undercoated,
	Contact	Mating part: gold-plated
Socket		Solder tail: tin-plated (reflow treatment)
		tin-plated product: Copper-undercoated,
		tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

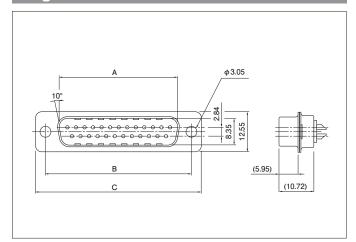
Note: Contact JST for details.

Model number identification



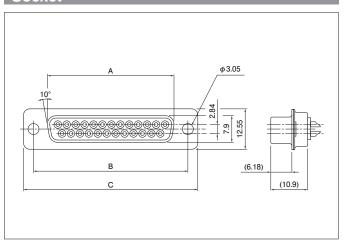
Note: 1. The relationship between number of circuits and shell size is shown below.

9: E, 15: A, 25: B, 37: C 2. Contact JST for special plating requirements.



No. of	Mode	Dimensions (mm)			Q'ty/	
circuits	Gold-plated	Tin-plated	Α	В	С	box
9	JEZ-9P-3	JEZ-9P-90-3	16.92	24.99	30.80	100
15	JAZ-15P-3	_	25.25	33.32	39.14	100
25	JBZ-25P-3	JBZ-25P-90-3	38.97	47.04	53.04	50
37	JCZ-37P-3	JCZ-37P-90-3	55.43	63.50	69.32	50

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.



No. of	Mode	Dimensions (mm)			Q'ty/	
circuits	Gold-plated	Tin-plated	Α	В	С	box
9	JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
15	JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
25	JBZ-25S-3	_	38.38	47.04	53.04	50
37	JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.



Right angle through-hole plug and socket

RIGHT ANGLE THROUGH-HOLE PLUG AND SOCKET

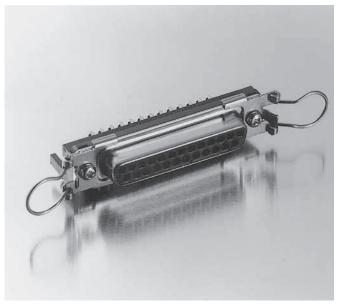




Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with rectangular lock screw blocks)



Right angle through-hole socket (with bail lock)

Features -

- The socket contacts are made by high-speed stamping presses.
 This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- · Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- Metric, inch or other lock screw blocks are available for fastening mating plugs.

Specifications -

Materials

Part name		Material and Surface finish, etc.		
		Brass, gold-plated product: Nickel-undercoated,		
		Mating part: gold-plated		
	Plug	Solder tail: tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
Contact		tin-plated (reflow treatment)		
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,		
	Socket	Mating part: gold-plated		
		Solder tail: tin-plated (reflow treatment)		
		tin-plated product: Copper-undercoated,		
		tin-plated (reflow treatment)		
Insulator		Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated		
Rectangular lock screw block		Zinc, copper-undercoated, nickel-plated		
Grounding adapter having a 3.	2 mm dia. hole	Charl connecting and micked plated		
Grounding adapter having an M3 tapped hole		Steel, copper-undercoated, nickel-plated		
Grounding adapter having a spring lock lever		Brass, nickel-undercoated, tin/copper alloy-plated		
Spring lock	Bail lock	Stainless steel		
Opinig lock	Accepts bail lock	Statiliess steel		

Characteristics

Current rating	3 A AC/DC (2 A AC/DC for 37 circuits)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

Note: Contact JST for details.

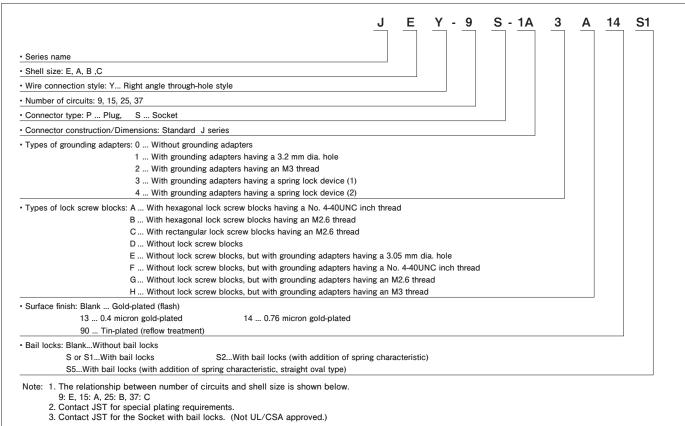
Standards -

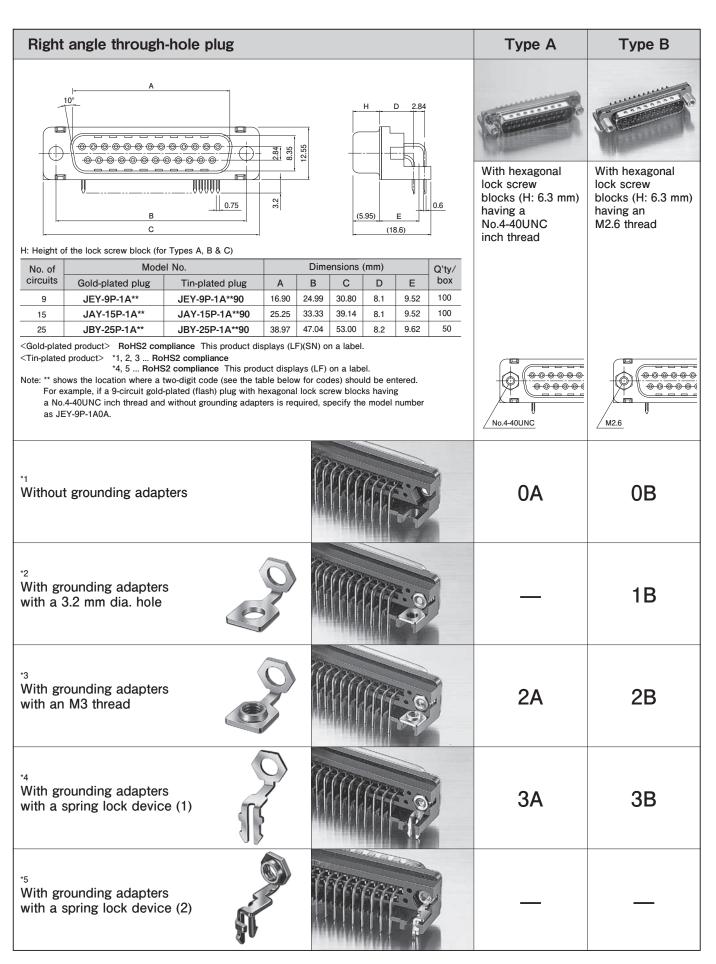
Recognized E60389

⊕ Certified LR20812

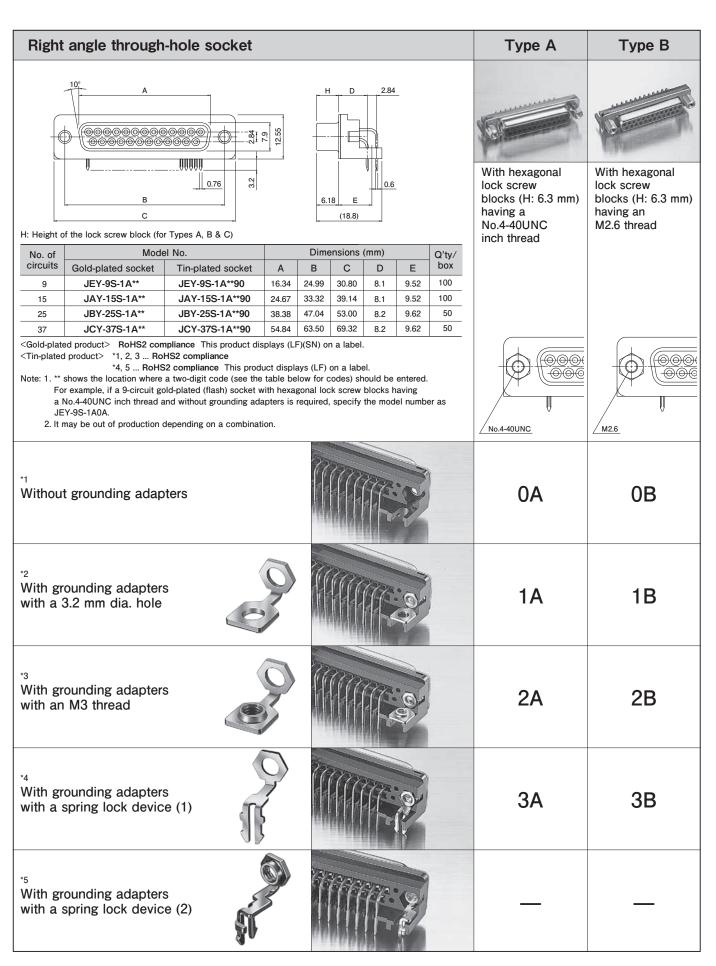
- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Model number identification



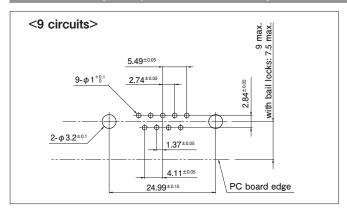


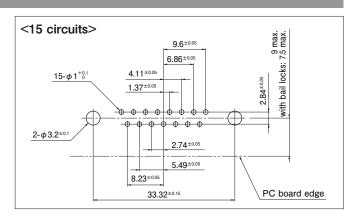
Type C	Type D	Type E	Type F	Type G	Type H
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw I E: Grounding adapter ha F, G, H: Grounding adapt	DIOCKS is no thread. ers have a thread (*1) for se	curing separately-purchased	d lock screw blocks (*2)
having an M2.6 thread		Use a lock screw block of Model number JFS-()S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		<u>\$\phi_{3.05}\$</u>	No.4-40UNC	M2.6	M3
0C	0D				
1C	1D		1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

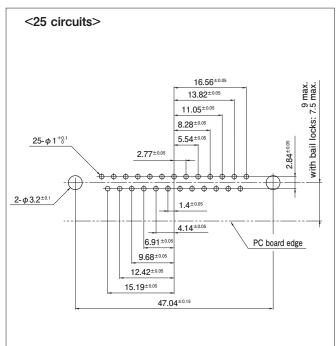


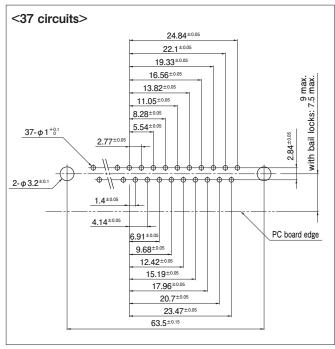
Type C	Type D	Type E	Type F	Type G
		(2)	(2)	(2)
With rectangular lock screw blocks (H: 6.2 mm)	Without lock screw blocks	Without lock screw I E: Grounding adapter ha F, G: Grounding adapter purchased lock scr	is no thread. s have a thread (*1) for se	curing separately-
having an M2.6 thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)
M2.6		\$\frac{1}{93.05}\$	No.4-40UNC	M2.6
0C	0D			
1C	1D	1E	1F	1G
2C	2D	2E	2F	
3C	3D	3E	3F	3G
_	_			_

PC board layout (viewed from component side)





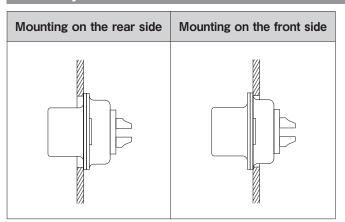




Note: 1. Tolerances are non-cumulative: ± 0.05 mm for all centers.

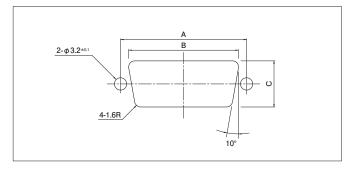
2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout



The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.



No. of circuits	A±0.15	B±0.2	C±0.2
9	24.99	20.6	12.0
15	33.32	28.8	12.0
25	47.04	42.6	12.0
37	63.50	59.0	12.0

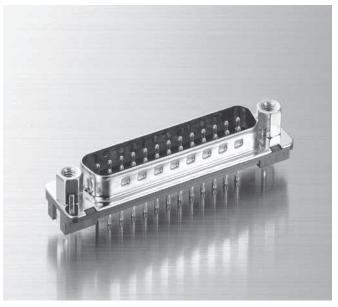
Note: The dimensions above should serve as a guideline. Contact JST for details.



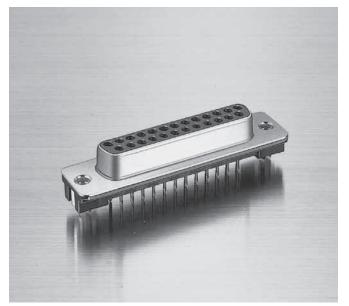
Straight through-hole plug and socket

STRAIGHT THROUGH-HOLE PLUG AND SOCKET





Straight through-hole plug (with hexagonal lock screw blocks)



Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

Features -

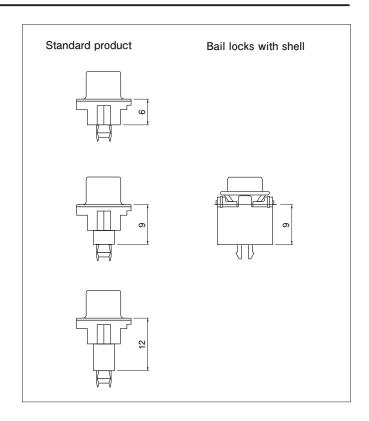
- Three standard types are available with different dimensions between the flange and solder tail: 6 mm, 9 mm, and 12 mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

Standards -

Recognized E60389

⊕ Certified LR20812

- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance



Specifications

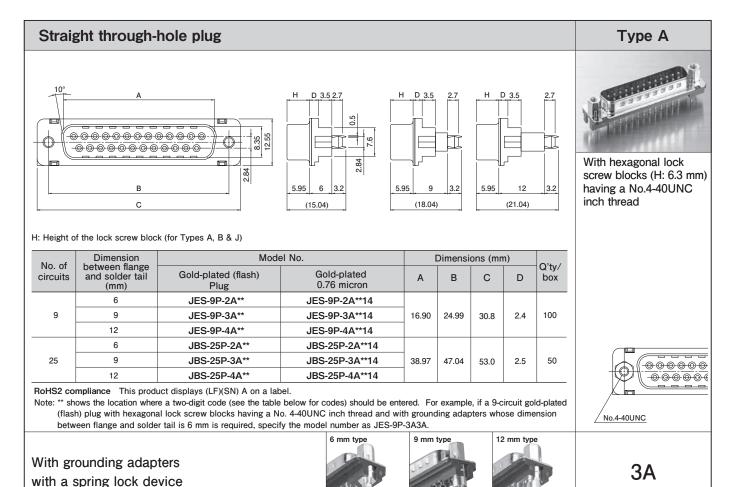
Materials

Part r	name	Material and Surface finish, etc.		
		Brass, gold-plated product: Nickel-undercoated,		
	Plug	Mating part: gold-plated		
Contact		Solder tail: tin-plated (reflow treatment)		
Jontact		Phosphor bronze, gold-plated product: Nickel-undercoated,		
	Socket	Mating part: gold-plated		
		Solder tail: tin-plated (reflow treatment)		
Insulator		Glass-filled PBT, UL94V-0, black		
Shell		Steel, copper-undercoated, nickel-plated		
Heaxagonal lock screw bloc	k	Steel, copper-undercoated, nickel-plated		
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated		
with spring lock device	Stamping product	Brass, tin-plated (reflow treatment)		
Caring look	Bail lock	Obsiders should		
Spring lock	Accepts bail lock	Stainless steel		

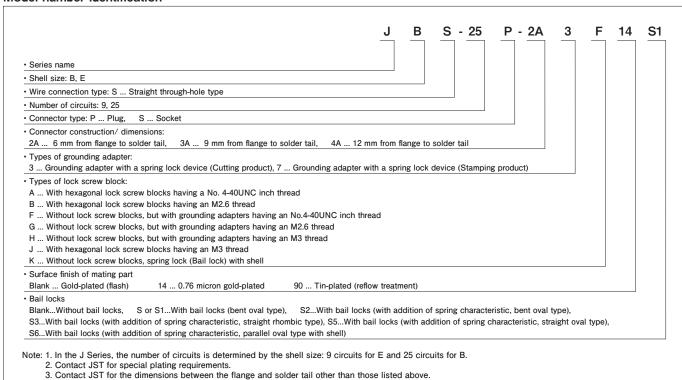
Characteristics

Current rating	3 A AC/DC
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

Note: Contact JST for details.



Model number identification

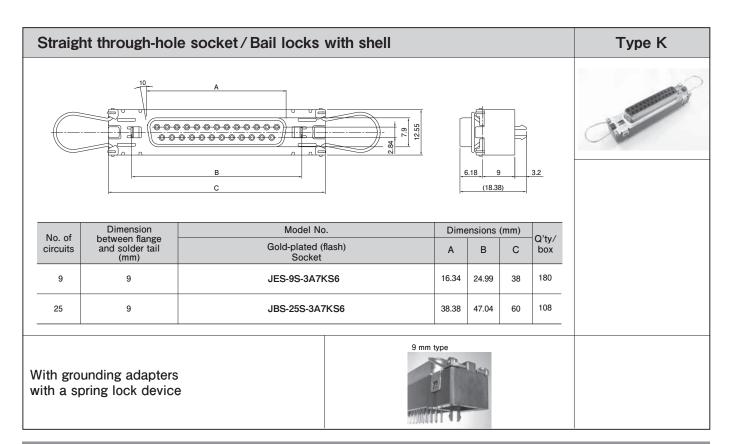


Grounding adapters that can secure printed circuit boards are also available.
 Contact JST for the Receptacle with spring lock devices. (Not UL/CSA approved.)

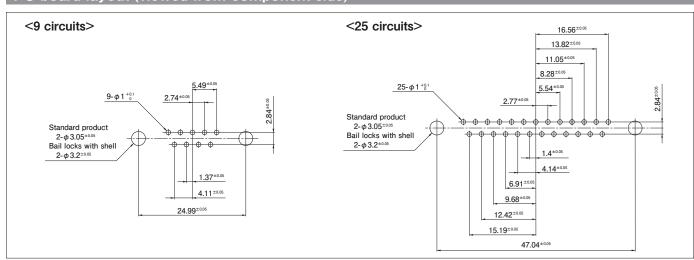
Type B	Type F	Type G	Туре Н	Type J
111111111111111111111111111111111111111	44444	44444	44444	999999
With hexagonal lock screw blocks (H: 6.3 mm)		s dapters have a thread (*1) ock screw blocks (*2)	for securing separately-	With hexagonal lock screw blocks (H: 6.3 mm)
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H	3J

Type A Straight through-hole socket / Standard product \mathbb{T} With hexagonal lock screw blocks (H:6.3 mm) 6.18 having a No.4-40UNC inch thread (15.38)(18.38)(21.38)H: Height of the lock screw block (for Types A, B & J) Dimension Model No. Dimensions (mm) Q'ty/ between flange and solder tail Gold-plated Gold-plated (flash) circuits Α В С D Tin-plated box 0.76 micron (mm) socket JES-9S-2A** JES-9S-2A**14 6 9 9 JES-9S-3A** JES-9S-3A**14 24.99 100 16.34 30.8 2.4 12 JES-9S-4A** JES-9S-4A**14 6 JBS-25S-2A** JBS-25S-2A**14 JBS-25S-2A**90 25 9 JBS-25S-3A** JBS-25S-3A**14 JBS-25S-3A**90 38.38 50 47.04 53.0 2.5 12 JBS-25S-4A** JBS-25S-4A**14 (000000 <Gold-plated product> RoHS2 compliance This product displays (LF)(SN) A on a label. 000000 <Tin-plated product> RoHS2 compliance This product displays (LF) A on a label. Note: ** shows the location where a two-digit code (see the table below for codes) should be entered. For example, if a 9-circuit gold-plated (flash) socket with hexagonal lock screw blocks having a No. 4-40UNC inch thread and with grounding adapters whose dimension / No.4-40UNC between flange and solder tail is 6 mm is required, specify the model number as JES-9S-3A3A. 6 mm type 9 mm type 12 mm type With grounding adapters **3A** with a spring lock device

Type B	Type F	Type G	Type H	Type J
With hexagonal lock screw blocks (H: 6.3 mm)	Without lock screw block F, G, H: Grounding adapte lock screw blocks	ers have a thread (*1) for securi	ng separately-purchased	With hexagonal lock screw blocks
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	(H: 6.3 mm) having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H Note: JBS-25S-2A3H is excluded	3J



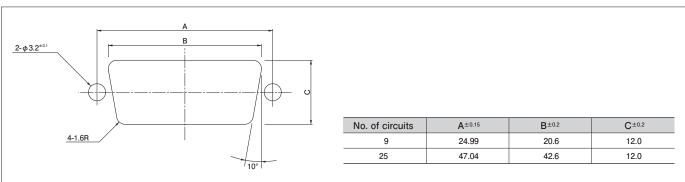
PC board layout (viewed from component side)



Note: 1. Tolerances are non-cumulative: \pm 0.05 mm for all centers.

2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout





Crimp style plug and socket

CRIMP STYLE PLUG AND SOCKET







Features

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated.
 Moreover, JST's advanced technological knowledge and
- experience are fully utilized to significantly reduce production costs.
- The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

Specifications

Materials

Connector	Part name	Material and Surface finish, etc.
		Brass, gold-plated product:
		Nickel-undercoated,
Plug	Contact	Mating part: gold-plated
		Crimping part: tin-plated (reflow treatment)
		tin-plated product: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
	Contact	Nickel-undercoated,
Socket	Contact	Mating part: gold-plated
		Crimping part: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC/DC (2 A for 37 circuits) (AWG #20)
Voltage rating	250 V AC/DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

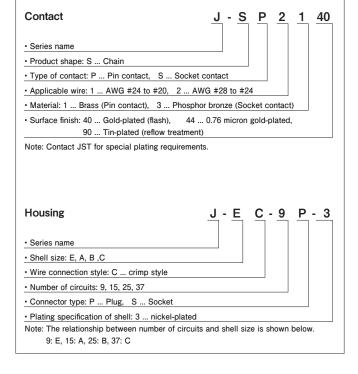
Note: Contact JST for details.

Standards -

Recognized E60389

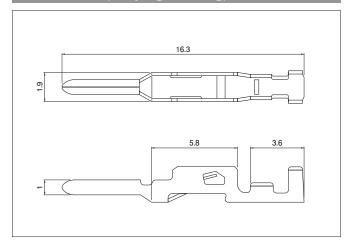
Certified LR20812

Model number identification

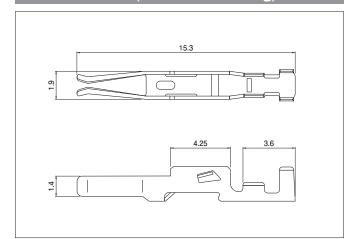


- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Pin contact (for plug housing)



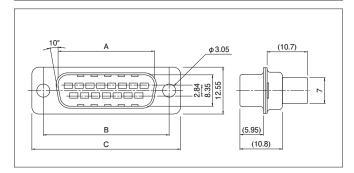
Socket contact (for socket housing)



	Model No.		Applica		
Pin c	ontact	Socket contact	A1M/O #	Insulation O.D.	Q'ty/reel
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)	
J-SP1140	J-SP1190	J-SS1340	#24 to #20	1.1 to 1.8	40.000
J-SP2140	J-SP2190	J-SS2340	#28 to #24	0.9 to 1.3	10,000

RoHS2 compliance Gold-plated products display (LF)(SN) on a label.

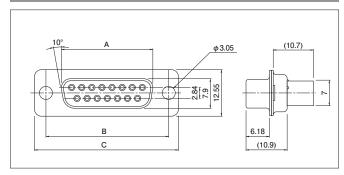
Plug housing



No. of	Model No.	Dime	Q'ty/		
circuits	Wodel No.	Α	В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

RoHS2 compliance

Socket housing



No. of	Model No.		Dimensions (mm)			
circuits	Wodel No.	Α	В	С	box	
9	JEC-9S-3	16.34	24.99	30.80	100	
15	JAC-15S-3	24.67	33.33	39.14	100	
25	JBC-25S-3	38.38	47.04	53.04	50	

RoHS2 compliance

Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
J-SP1***			APLMK J-SP/SS1
J-SS1***	AP-K2N	MKS-L	APLMK J-SP/SS1
J-SP2***	AP-NZIN	MK9-L	APLMK J-SP/SS2
J-SS2***			APLMK J-SP/SS2



DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention shielding cover (J cover)

J COVER





Features

- This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.
- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

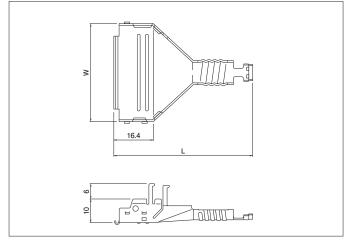
Standards -

Recognized E60389

Applicable cable dimensions

No. of circuits	J series	9	15	25	37
No. of circuits	JK series	15	_	_	_
Cable outer diameter (mm)		7.0	± 0.2	8.0 ± 0.2	10.0 ± 0.2

Shielding cover A



J series		JK series		Dimensions (mm)		Q'ty/
No. of circuits	Model No.	No. of circuits	Model No.	W	L	box
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	_	_	27.6	46.9	150
25	J-SC25A	_	_	41.4	57.0	100
37	J-SC37A	-	_	57.8	70.6	125

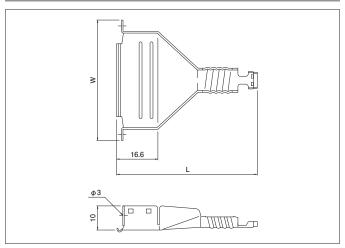
Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.

Shielding cover B



No. of	circuits	Model No. Dimensions (mm)		O'ty/box	
J series	JK series	Wiodel IVO.	W	L	Q'ty/box
9	15	J-SC9B	30.0	(42.0)	200
15	_	J-SC15B	38.0	(46.9)	150
25	_	J-SC25B	52.0	(57.0)	150
37	_	J-SC37B	68.0	(70.6)	100

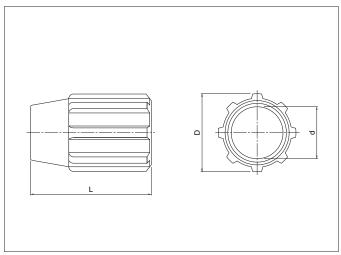
Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

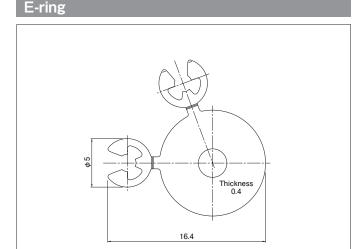
Cover nut



No. of circuits	Model No.	D	d	L	Q'ty/box
9	J-CN9 · 15	13.6	7.2	19.0	1,000
15	0-0113 13	13.0	7.2	13.0	1,000
25	J-CN25	16.4	8.4	25.0	1,000
37	J-CN37	18.8	10.4	28.0	1,500

Material and Surface finish, etc.
Glass-filled, PBT, UL94V-0, black

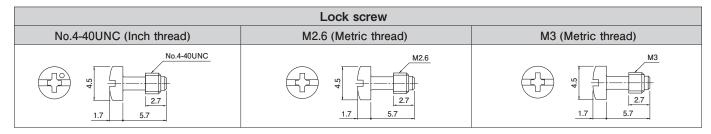
RoHS2 compliance



Model No.	Q'ty/box			
J-ER	5,000			
Material and Surface finish, etc.				
Stainless steel				

RoHS2 compliance

Note: The cover nuts, lock screws and E-rings are used with both the J and JK series connectors.



Type of screw	Model No.	Q'ty/box
No.4-40UNC (Inch thread)	J-SL-1C	5,000
M2.6 (Metric thread)	J-SL-2C	5,000
M3 (Metric thread)	J-SL-3C	5,000

Material and Surface finish, etc.

Steel, copper-undercoated, nickel-plated

RoHS2 compliance

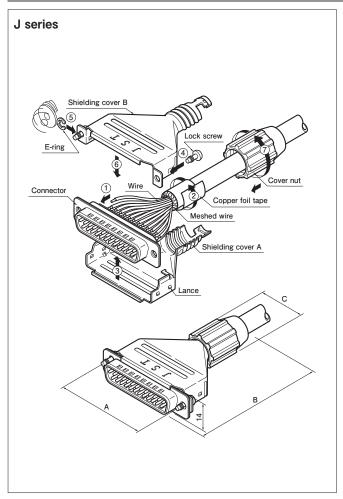
Use the following Model Nos. when ordering J-covers as a set.

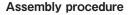
OSC THE TOHOT	ose the following whose twos. When bracking a covers as a set.						
J series			JK series	Parts in one set			
No. of circuits	Model No.	No. of circuits	Model No.	Parts in one set	Q'ty/box		
9	J-C9-()C	15	JK-C15-()C	Shielding cover A 1 pc.	25		
15	J-C15-()C	_	_	Shielding cover B	25		
25	J-C25-()C	_	_	Lock screw	20		
37	J-C37-()C	_	_	E-ring 1 set	10		

RoHS2 compliance

Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

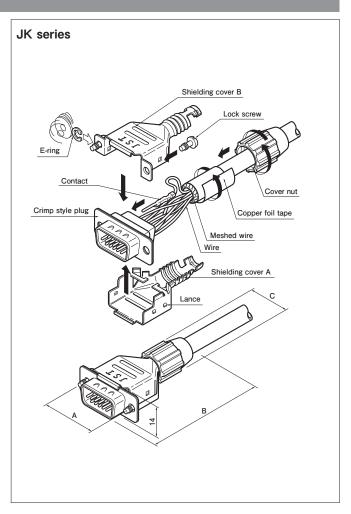
J-cover assembly procedure





- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- 6. Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- 7. Tighten the cover nut until the predetermined position is reached.

Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



Dimensions after assembly

	,						
No. of circuits		Dimensions (mm)					
	J series	JK series	JK series A B		С		
	9	15	24.99	(49.0)	13.6		
	15	_	33.32	(53.0)	13.6		
	25	_	47.04	(64.5)	16.4		
	37	_	63.50	(78.5)	18.9		



DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention overmolding cover

MOLD COVER



Features

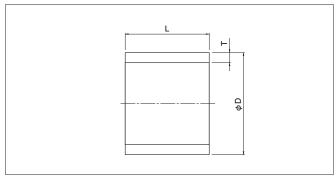
- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- * Please refer to the "Handling Precautions for Terminals and Connectors" on our website (listed in the "Technical Documents" column on the Product Information page) before use.
- * Contact JST for details.
- * RoHS2 compliance

Applicable cable diameter

No. of	circuits	Cable O.D. (mm)	
J series	JK series	Gable G.D. (IIIII)	
9	15	8.6 ^{±0.2}	
15	_	7.6 ^{±0,2}	
25	_	8.6 ^{±0.2}	

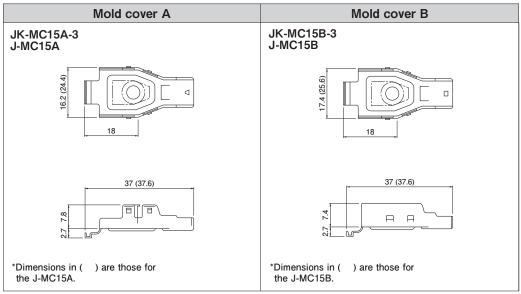
Note: Contact JST for cables other than those listed above.

Ferrule



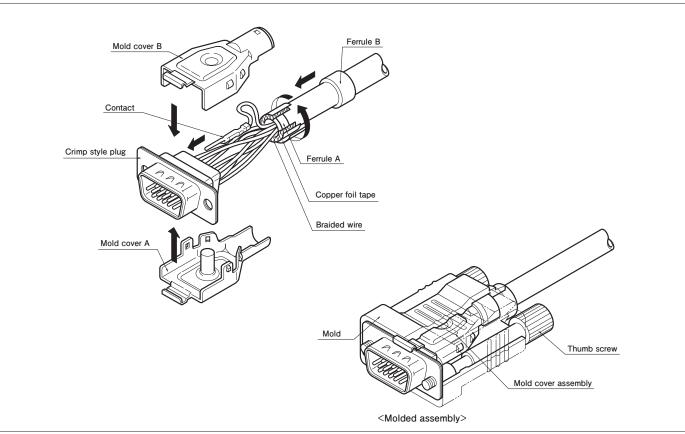
No. of circuits		Ferrule	Dimensions (mm)			
J series	JK series	1 enuie	φD	Т	L	
9 · 25	15	Α	8.0	0.5	4.0	
9 • 25		В	11.3	0.6	8.0	
15		Α	7.0	0.5	4.0	
	_	В	10.5	0.6	8.0	

RoHS2 compliance



RoHS2 compliance

Mold cover assembly procedure



Note: Customers please prepare mold and thumb screws on your own.

Assembly procedure

1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

No. of circuits		Parts name	Model No.	Material and Curfosa finish ata	O'ty/box
J series	JK series	Parts name	Model No.	Material and Surface finish, etc.	Q'ty/bag
		Mold cover A	JK-MC15A-3		
9	Mold cover B J		JK-MC15B-3	Steel, copper-undercoated, nickel-plated	500
9 15	Ferrule A	JK-FL15A-8.0C	Compar tip plated	1,000	
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500
		Mold cover A	J-MC15A	Steel, copper-undercoated, nickel-plated	200
15 -	_	- Mold cover B J-MC15B		Steer, copper-undercoated, nicker-plated	200
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500

RoHS2 compliance

Crimping machine, Applicator

Contact	Crimping machine	Applicator	Crimp applicator with dies
JK-FL15B-11.3	A.D. (/ON)	141/01 00	APLMK JK-MC15
J-FL15B-10.5	AP-K2N	MKS-L-RG	APLSC JK-MC15



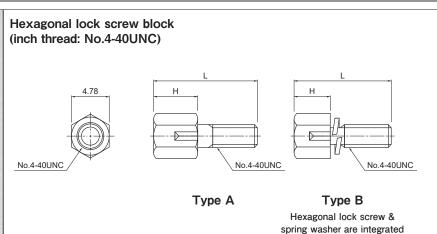
DSUBMINIATURE J.JH.JK&KH SERIES

Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

LOCK SCREW BLOCK

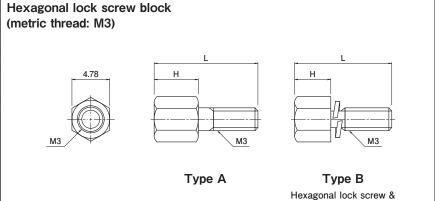




Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimensions H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	_	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	Α	Caring weeker 1 as	
Model No.	JFS-4S-C1W	KFS-4S-C1W	_	_	5.5		Spring washer 1 pc.	2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	В		
	JFS-4S-C1WM	KFS-4S-C1WM	_	HFS-4S-C1WM	5.5	В	_	

RoHS2 compliance





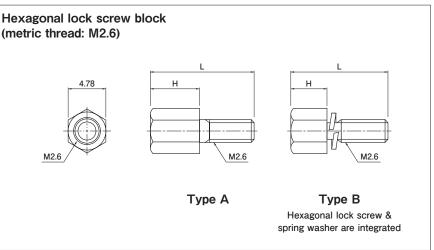
Applicable series Dimension/ Model No.	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimensions H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	15.0	10.0	11.8				
	_	SFS-3S-B1W	_	4.8	Α	Spring washer 1 pc.	
Model No.	_	SFS-3S-C1W	HFS-3S-C1W	5.5	_ ^	Spring washer 1 pc.	0.000
wodel No.	_	_	-	4.8	В		2,000
	KFS-3S-C1WM	_	_	5.5	5.5 B -		

RoHS2 compliance

spring washer are integrated

D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES

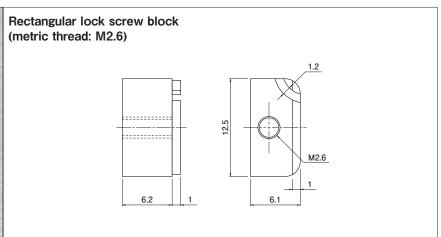




Applicable series Dimension/ Model No.	J series right angle through-hole type JK series straight through-hole type	JK series right angle through-hole type	J series straight through-hole type	Dimensions H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0				
	JFS-2.6S-C1N	_	_	5.5	A	Spring washer 1 pc. Nut 1 pc.	
Model No.	JFS-2.6S-B1W	KFS-2.6S-B1W	SFS-2.6S-B1W	4.8		Spring washer 1 pc.	2,000
	JFS-2.6S-B1WM	_	SFS-2.6S-B1WM	4.8	В		
	JFS-2.6S-C1WM	_	SFS-2.6S-C1WM	5.5	В	_	

RoHS2 compliance

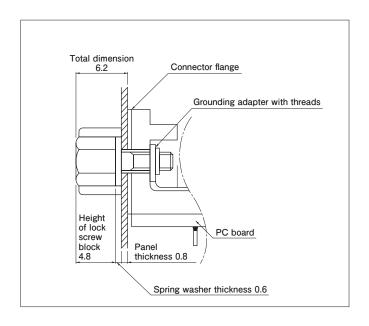




Model No.	Attachment	Q'ty/box
JFS-2.6R-N	Spring washer 1 pc. Set screw 1 pc.	1,000

RoHS2 compliance

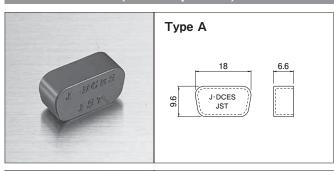
D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2 mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

DUST COVER (for receptacles)



	Туре В
1-ncrs-1	18

Туре	No. of circuits		Madal Na	Q'ty/box
	J series	JK series	Model No.	Q ty/box
Α	9	15	J-DCES	1,000
В			J-DCES-1	

Material and Surface finish, etc.
PA, UL94V-0, black

RoHS2 compliance

EXTRACTION TOOL



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applic	Model No.	
J series	DEJ-0.3	
JK series	Plug	KEJ-0.7
JK series	Receptacle	KEJ-0.4